



R.K. ENGG. WORKS

COMPANY PROFILE

Precision Turned Components | Rohtak, Haryana, India



Company Address & Contact Details

R.K. Engineering Works

A trusted precision-engineering manufacturer serving the automotive component supply chain from Haryana, India.

GSTIN

06AAJPL9269R1ZN

Key Person

Ramesh Kumar

Managing Director

REGISTERED ADDRESS



**Plot No. 251, HSIIDC, Hisar Road,
Rohtak – 124001, Haryana (India)**

CONTACT NUMBERS



09416050545 | 9468063355

EMAIL



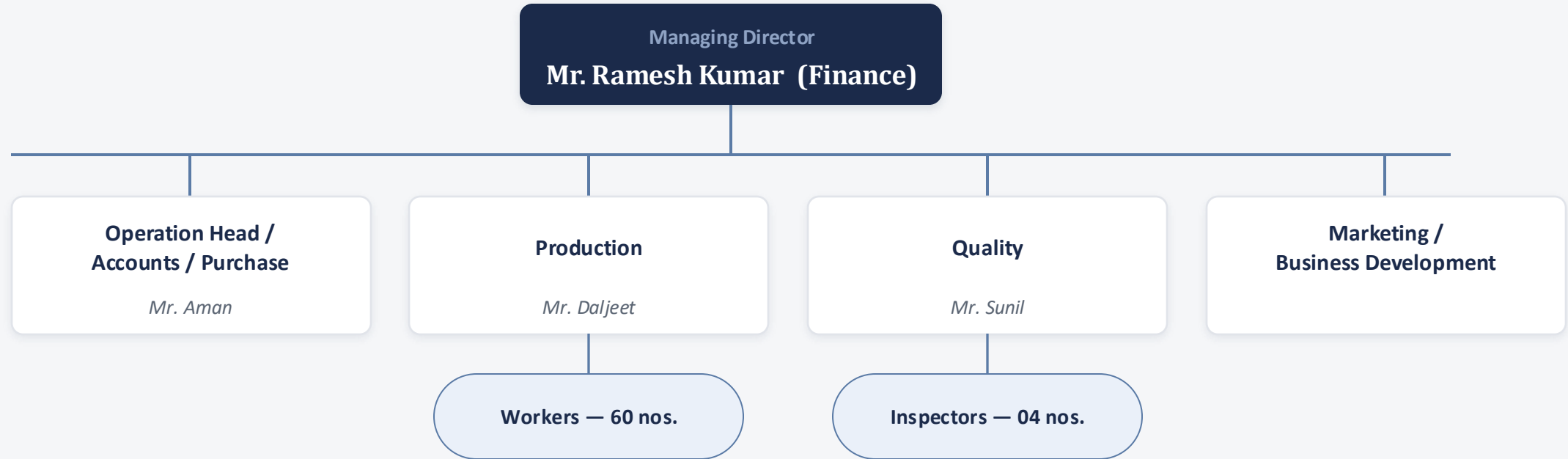
Sales@rkenggwork.com



OUR MANUFACTURING FACILITY

Plot No. 251, HSIIDC, Hisar Road, Rohtak – 124001, Haryana

Organisation Structure



60+

Total Workforce

4

Core Departments

04

Dedicated Quality Inspectors

Vision & Mission Statement



Quality Policy

We as a team shall delight the customer by minimizing the variance through total employee involvement and continuous improvements. The policy aims at the following objectives:

- Improvement in productivity.
- Cost reduction.



Our Strengths

- Our biggest strength is our dedicated man-power.
- For effective measurement we have designed gauges for every operation, even if the operation is small.



VISION

**To eliminate human errors
in all spheres.**

*“Dependable, Reliable, Innovative solutions to
create Value through Effective implementation of
people Empowerment.”*

Mission & Values



MISSION



People

Empowering people to act like owners.



Customer

Meeting and exceeding customer expectation.



Workplace

Passion to achieve.



Environment

Environmental care.

VALUE



Respect

Treat everybody with dignity and respect.



Growth Mindset

Positive performance.



Diversity

Embrace the diverse perspectives.



Inclusion

Team work.



Quality

Serve better to customer.

Certifications & Quality Policy



ISO 9001:2015 Certified

Certificate of Registration — Quality Management System



QUALITY POLICY

We are committed to satisfy our customer's requirements by producing quality products without exceeding customer's process and strive for continual improvement.

OBJECTIVES

- Reduction in customer complaints.
- Reduction in rejection.
- Increase in productivity.

Our Valuable Customers

SR. NO.	CUSTOMER	COMMODITIES SUPPLIED
1	Tightwell Group	Bushes, Dowell, Wood Ruff Key, Adjuster, Stand Oil Filter
2	JCBL / MSL	Dowell, Shaft, Lock Nut, Stud, Bushes
3	Deepak Fastners (Unbrako)	Bushes, Plug Screw
4	Dynamic Transmission (Group)	Dowell, Lock Nut, Shafts, Head Top Nut, Taper Sleeve
5	Sebrose Auto Pvt. Ltd.	Dowell
6	Allena Auto	Bushes, Shaft, Lock Pin, Dowell
7	Aurangabad Auto Engg. P. Ltd.	Sleeve, Bush, Shaft
8	Shree Patel Industries	Bushes, Dowel, Adaptor

Shop Floor Machines

S.NO	MACHINE NAME	MAKE	NOS. OF MACHINE
1	CNC	ACE / LMW / JYOTI	23
2	Single Spindle M/c (Traub) Ø 25	P M T	12
3	Single Spindle M/c (Traub) Ø 32	P M T	02
4	Bench Grinder	—	03
5	Center Less Grinding	Bhagwan Sons	02
6	Drill Machine	SKF	06
7	Milling Machine	—	04
8	Capstan Machine	—	03
9	Surface Grinding Machine	Grow Arjun M/c	01
10	SPM	Gahir	01



55

Total Machines on Shop Floor

10

Distinct Machine Categories

From CNC turning to grinding, drilling and special-purpose machines — an integrated in-house shop floor.

Shop Floor — Machining Lines



Rows of precision turning machines on the production floor



Dedicated machining bay with in-process component bins

CNC Machining Cell



CNC turning centre with digital process control



CNC cell layout supporting high-volume precision production

Workplace Safety & Process Control



Safety, 5S and quality policy signage across the shop floor

4M CHANGE CONTROL BOARD					
M/c Shop.....PRODUCTION.....Month.....APRIL.....Date.....26.....					
S.No.	M/c. No.	Man	M/c.	Method	Material
1.	T-01	X	X	X	X
2.	T-02	X	X	X	X
3.	T-03	X	X	X	X
4.	T-04	X	X	X	X
5.	T-05	X	X	X	X
6.	T-06	X	X	X	X
7.	T-07	X	X	X	X
8.	T-08	X	X	X	X
9.	T-09	X	X	X	X
10.	T-10	X	X	X	X
11.	T-11	X	X	X	X
12.	T-12	X	X	X	X
13.	T-13	X	X	X	X
14.	D-01	X	X	X	X
15.	SP-01	X	X	X	X
16.	SP-02	X	X	X	X
17.	ML-01	X	X	X	X
18.	SP-01	X	X	X	X
19.	BR-01	X	X	X	X
20.	CL-01	X	X	X	X
21.	CL-02	X	X	X	X
22.	CP-01	X	X	X	X
23.	CP-02	X	X	X	X
24.	ML-02	X	X	X	X
25.	ML-03	X	X	X	X
26.	ML-04	X	X	X	X
27.	CNC-01	X	X	X	X
28.	CNC-02	X	X	X	X
29.	CNC-03	X	X	X	X
30.	CNC-04	X	X	X	X
31.	ML-05	X	X	X	X
32.	SP-03	X	X	X	X
33.	DL-01	X	X	X	X
34.	DL-02	X	X	X	X
35.	DL-03	X	X	X	X
36.	B01-01	X	X	X	X
37.	B01-02	X	X	X	X
38.	B01-03	X	X	X	X
39.	F01-01	X	X	X	X
40.	F01-02	X	X	X	X
41.	F01-03	X	X	X	X
42.	F01-04	X	X	X	X
43.					

Legend ● लाल रंग (Red) चेंज ● हरा रंग (Green) नो चेंज Resp.

4M Change Control Board for daily process monitoring

Packing & Finished Components



Finished components sorted and packed by part number



Close inspection view of packed precision components

Finished Goods & Material Storage



Access-controlled finished goods storage area



Organised raw material and component storage racks

Quality Instruments

NAME OF INSTRUMENT	RANGE	QTY.
Profile Projector	150 x 150 mm	2
Digital Vernier	150 mm	8
Manual Vernier	300 mm	2
Height Gauge	300 mm	2
Air Gauge	—	6
Micrometer	0–25 mm	12
Digital Micrometer	0–25 mm	2
Micrometer	25–50 mm	4
Blade Micrometer	0–25 mm	1
Surface Plate	630 x 630	2
Parallelism Stand	—	5



In-process inspection using precision measuring instruments

46

total instruments
across the QA lab

Precision Bushes & Sleeves

ID Tolerance — 13 micron



Plated Components

Parts which are plated



Hardened Components

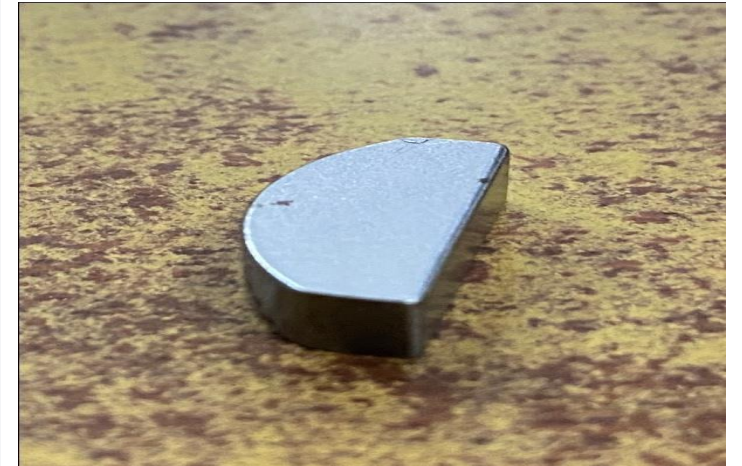
Hardened before machining



Turned & Ground Components



Sleeves, Nuts & Keys



Customer's Views



We have attended the MACE Audit for Green Zone (currently in Yellow Zone).
Our activities are now running continuously toward achieving Green Zone status.

MARUTI SUZUKI INDIA LIMITED



Vendor Quality System Assessment Report — Tier II

SUPPLIER	M/s. R K Engg. Works, 251, HSIIDC, Kutana, Hisar Road, Rohtak – 124001
CLUSTER	Tightwel (Dynamic Group)
AUDIT DATE	27 & 28 Feb 2019
ISSUING DEPTT.	MACE
PREPARED / VERIFIED	Ashwani Saini / Sujeet Kumar
AUDIT PERSONS	Ashwani Kumar, Sujeet Kumar
VENDOR (TIER 1) PERSON	Mr. Inderjeet Kr. — 9729901199

Audit Team: Mr. Ramesh Kumar (MD), Mr. Aman Kumar, Mr. Sushil Saini (Opn), Mr. Sandeep Hooda (QA), Mr. Daljeet (Prod), Mr. Suneel Kr (Prod)

ACHIEVED SCORE

28 / 106

Overall audit rating: 26%

(Achieved Score ÷ Total Score × 100)

CURRENT STATUS

- Yellow Zone (present)
- Green Zone (target — in progress)



THANK YOU

R.K. Engineering Works — Rohtak, Haryana, India



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rk.enggworks.84@gmail.com